Page 1

Work Order ID 56786 Wednesday, March 10, 2010 8:32:22 AM Item ID: D412-775-015 **Revision ID:** Fuel Panel Protective Trim Item Name: **Start Date:** 3/10/2010 Required Date: 3/11/2010 Reg'd Oty: 1\00 Reference: Process Plan: Approvals: QC: Sequence ID/

Accept

Setup Start Stop

**Cust Item ID: Customer:** 

Date: 10-3-10 Tooling:

Date:

Date:

Date:

Start Stop

Run

**Work Center ID** 

Operation Description

Set Up/ **Run Hours** 

SPC (Y/N):

Draw Number

Draw Plan Rev. Code

Accept Qty

Reject Reject Qty Number

Insp. Stamp

Draw Nbr

**Revision Nbr** 

IIN D412-775 Rev A

100

DOCUMENT CONTROL

Document Control

Memo

0.00

0.00

Photocopy bluefile & type labels per PPP D412-775-015 CHG001

110

OC

QC4-100% Inspect kits for completeness

0.00

0.00

0.00

0.00



Quality Control

120

Packaging Packaging

Packaging

Memo

Memo

Identify and pack for shipping as per PPP D412-775-015□Location: □PPP Rev:

Dart A	Aeros	pace	Ltd
--------	-------	------	-----

	•									-
W/O:			WC	ORK ORDER CHANG	GES			- <del>-</del> -		
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
·										
Part No	:	PAR #:	Fault Cate	gory:	NCR: Y	es N	o <b>DQ</b> .	A:	Date:	
Resolution:			Dispositio	QA: N/C	QA: N/C Closed:				<del></del>	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (N	CR)				
DATE	STEP	Description of NC	Description of NC			B Sign & Verifi			Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		ate	Sect	on C	Chief Eng	QC Inspector
								we		

Page 2

Item ID:

D412-775-015

Accept



Setup Start

Stop



**Revision ID:** 

Fuel Panel Protective Trim Item Name:

QC:

Wednesday, March 10, 2010 8:32:22 AM

**Start Date:** 

Required Date: 3/11/2010

3/10/2010

Start Qty: 1.00

Req'd Qty: 1.00

**Operation** 

Description



**Cust Item ID: Customer:** 

Reference:

Approvals:

Process Plan:

Date:

Date:

**Tooling:** 

SPC (Y/N):

Set Up/

**Run Hours** 

Date:

Draw

Number

Run Start

Stop

Sequence ID/ Work Center ID

130

QC

Memo

QC21- Final Inspection - Work Order Release

0.00

Date:

Rev.

Draw Plan

Accept Code Qty

Reject Qty

Reject Number

Quality Control

0.00

Insp.

Stamp

mr 10-3-10

Dart	<b>Aeros</b>	pace	Ltd
------	--------------	------	-----

								<b>&gt;</b> 3				
W/O:			WO	RK ORDER CHANG	ES							
DATE	STEP	PRO	Ву	Date Q	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
			·									
Part No: PAR #: _		PAR #:	Fault Categ	gory:	NCR: Yes	i: Yes No DQA: Date:						
	Reso	olution:	Disposition	Disposition: Q			QA: N/C Closed: Date:					
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NCR	)		<u> </u>				
DATE	STEP	STED Description of NC		Corrective Action Section		Verification	on Approval	Approval				
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector				
								:				

Main Warehouse ST

44151

W/O:			WC	ORK ORDER CHA	NGES					
DATE	STEP	PR	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspect
Part No	:	PAR #:	Fault Cate	gory:	NC	R: Yes	No <b>DQ</b>	A:	Date:	
	Reso	lution:	Dispositio	n:	QA	: N/C C	osed:		Date: _	
NCR:			WORK ORD	ER NON-CONFOR	MANC	E (NCF	R)			
DATE	OTED	Description of NC		Corrective Action	Section B		Verific	cation	Approval	Approva
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	on	Sign 8 Date	Secti	ion C	Chief Eng	QC Inspect

Work Ord Wednesday, Ma	er ID 567					Page 1
_				Accept	Cust Item ID: Customer:	Setup Start Stop
Approvals: Sequence ID/ Work Center ID		Operation Description		Tooling: SPC (Y/N): Set Up/ Run Hours	Date: Date: Draw Draw Plan Accept	J
Draw Nbr IIN D412-775	-	on Nbr		Train Flouris	Number Rev. Code Qty	Qty Number Stamp
	Rev A	OCUMENT CONTROL	10 <u>- America</u> (11 -	0.00	· · · · · · · · · · · · · · · · · · ·	
DC Document Control		Memo Photocopy blu	efile & type labels per PP	0.00 P D412-775-015 CHG00	on MF 10-3-16	
	Qo	C4-100% Inspect kits for	completeness	0.00		REFERENCE ONLY
QC Quality Control		Memo		0.00		
120	Pac	skaging		0.00		
Packaging Packaging		Memo Identify and pace 015 © Location:	k for shipping as per PPP ——————————————————————————————————	0.00 D412-775-	· · · ·	

## **Dart Aerospace Ltd**

	b												
W/O:			WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No	:	PAR #:	Fault Ca	tegory:	NCR: Y	es N	o <b>DQ</b>	A:	Date:	····			
Resolution:			Disposit	QA: N/C	QA: N/C Closed: Date:								
NCR:			WORK OR	DER NON-CONFORM	IANCE (N	CR)							
DATE	STEP	Description of NC		<del></del>	Section B Veri			rification Approval		Approval			
	-	Section A	Initial Chief Eng	Action Description Chief Eng		gn & ate	Secti	on C	Chief Eng	QC Inspector			
				·									
			•										

## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X		T -	D412-775-011	DOOR SILL PROTECTIVE TRIM KIT
	X		D412-775-013	STEP PROTECTIVE TRIM KIT
		Х	D412-775-015	FUEL PANEL PROTECTIVE TRIM KIT
2			D3602-1	ANGLE
	1		D3608-1	LOWER DOUBLER
	1		D3608-3	UPPER DOUBLER
	/	1	D3609-1	DOUBLER

REFERENCE UNL.

COPYRIGHT © 2008 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRO ATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

## **Dart Aerospace Ltd**

W/O:			WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE				у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No	-	PAR #:	Fault Cate	gory:	_ NCR: `	∕es N	lo <b>DQ</b>	<b>A</b> :	_ Date: _				
	Re	esolution:	Dispositio	Disposition: Q				QA: N/C Closed: Dat					
NCR:				ER NON-CONFORMA	ANCE (N	ICR)		***					
DATE	STEP	Description of NC	Corrective Action Section E				Verification		Approval	Approval			
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng	scription Sign & Date		Secti		Chief Eng	QC Inspector			
								<del></del>					
4										1			